

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>043TX.55600ZN</b>	<b>L.21/00113/14 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>5,5X60</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,14	9,50		10	0
HEAD THICKNESS	3,00 REF			10	0
HEAD ANGLE	80°	82°		10	0
T-25 GAUGE	GO; NO GO			10	0
RECESS DEPTH	1,40 MIN.			10	0
MAJOR DIAMETER	4,65	4,80		10	0
MINOR DIAMETER	3,43	3,58		10	0
PITCH	1,60 REF.			10	0
THREAD ANGLE	60°			10	0
WING WIDTH	6,00	6,40		10	0
WING LENGHT	3,30 REF.			10	0
WING THICKNESS	0,30	0,38		10	0
DEILLING POINT DIAMETER	3,85	4,00		10	0
LENGHT	12,50	13,50		10	0
THREAD LENGHT	FULL THREAD			10	0
TOTAL LENGHT	58,75	61,25		10	0
TORSION	75 KGF-CM MIN.			10	0
DRILLING TIME	7,0 SEC MAX			10	0
COATING THICKNESS	ZINC PLATED			10	0
VISUAL	6 RIBS ON CSK			10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°XB707	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	82	13	6	3	7	4	7	1	26	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

